



Technical Data Sheet

InfuZene (can) is formulated as a high strength, high temperature, low VOC solvent-based vacuum infusion enabler for industrial use.

Technical Data

- Contains NO chlorinated solvents, NO HAP's (hazardous air pollutants)
- VOC Range: <55% by weight
- Color: Light red
- Solvent: Cyclohexane / Acetone
- Boiling Point: 145°F
- Shelf Life: 12 months (agitate before use)
- Optimum Spray Temperature: 60°F to 100°F
- Storage: Keep from freezing
- Flammable: Yes (flash point -4°F)
- Service Temperature: -30°F to 220°F

Performance Features

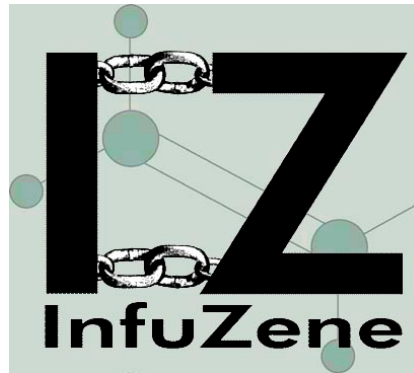
- Low VOC levels for use in any location
- Formulated for rapid application
- Simple clean-up with WT-AR Adhesive Remover
- Applies easily and adheres to various substrates

InfuZene is designed to hold dry materials onto structural surfaces, ultimately curing with the resins, resulting in one uninterrupted formation.

- Crosslinks with Resins to Form a Lasting Assembly
- Safely Fuses Laminating Materials to Structural Core Surfaces
- Provides Superior Holding During Forming Process
- Allows Resin to Obtain Maximum Tensile Shear Strength

Recommended Usage

InfuZene is intended for use in the assembly of fiberglass and foam cores to hold these materials in place while preparing them for infusion with vinyl ester or polyester resins. InfuZene has been formulated to crosslink with the vinyl-/polyester and styrene as it cures to form a continuous matrix without weakness in the structure. It is suitable for use in any industry employing these materials.



Application:

Directions for Use:

1. Shake can well before using. Recommended operating temperatures range from 60°F-100°F.
2. Lightly spray both surfaces, using only enough adhesive to achieve the desired strength. When using light weight fiberglass cloth, spraying one surface may be sufficient. Heavy cloth or non-porous surfaces may require more adhesive to achieve the desired strength.
3. Manually link (push together) materials while InfuZene™ is still tacky.

Clean-up:

Tips should be cleaned with WT-AR Adhesive Remover after use. The use of WT-AR after each spray will prevent clogging problems. The use of gloves and eye protection is recommended during any spray or clean-up operations.

Safety Recommendations:

Vapors may be harmful to health. Keep away from children. Use only in well-ventilated areas or use respiratory protection. The product MSDS should be read and understood before use. Eye protection is required. This product is flammable. Keep away from fire or flame.

Liability & Warranty Notice:

Westech Aerosol Corporation shall not be held liable for any damage or loss arising from the use, purchase or any inability to use this product, or for any indirect, incidental, special or consequential damages. No warranties, expressed or implied, are made, including merchantability and/or fitness for a particular purpose. If the user suspects a defective product, a sample may be submitted to Westech for testing. If the sample proves defective, the remedies include either product replacement or reimbursement of paid purchase price. No one has the authority to modify the limitations or obligations of this warranty.

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